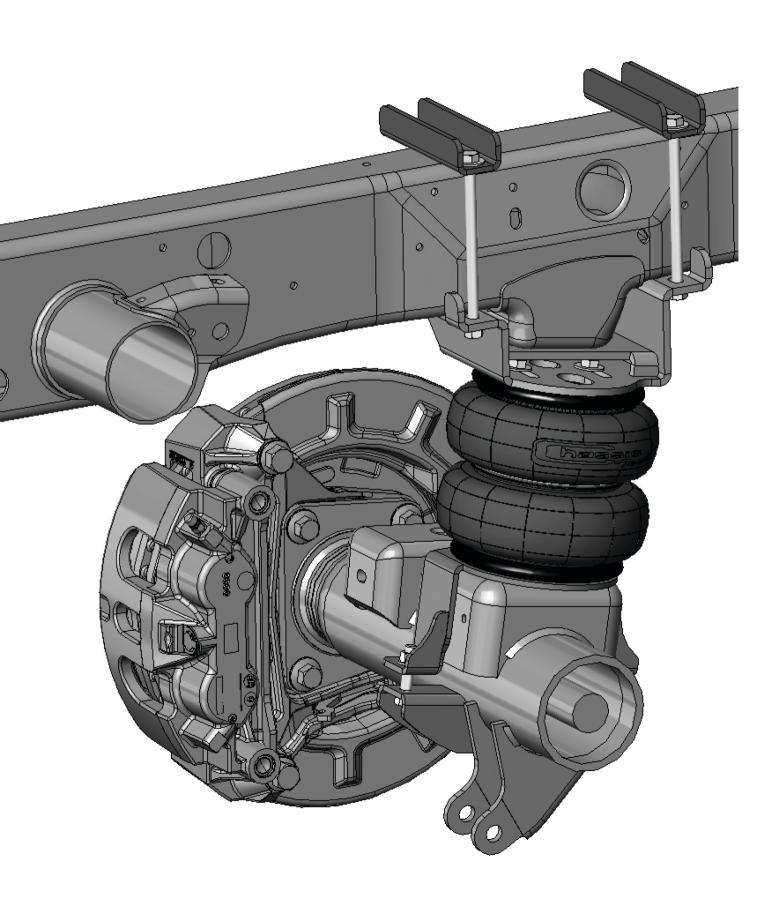
11-XX Silverado HD 2500/3500 IBK Tow Assist Kit



8x 3/8"-16 x 6.5" Hex Bolts

4x 3/8"-16 x 1 1/4" Hex Bolts

24x 3/8" Flat Washers

12x 3/8" C-Lock Nuts

1x Airbag Hardware Kit

Instructions:

Hardware:

- 1. Chock front wheels, then jack the rear of the truck up and securely place on jack stands. Remove rear wheels.
- 2. Remove the upper factory bump stops and the rear shocks.
- 3. Place the upper air assist bracket and upper frame-clamps (fig.1). Line up the upper bag bracket with the factory bump stop mounting hole. Install the factory bump stop bolt through the bottom of the bracket into the frame.
- 4. Install the provided 3/8-16 x 6" bolts, through the upper frame-clamps and the upper air assist brackets.
- 5. Bolt the air bag to the lower air assist bag bracket.
- 6. Place the lower airbag bracket and the axle clamp. The axle clamps will fit around the axle tube (fig.2). Loosely install the provided 3/8-16 x 2" bolts through the lower air assist bracket and the axle clamp.
- 7. Attach the airbag to the upper bag bracket. Loosely install the screws through the exposed end of the slot and then slide the airbag back into the bracket so that the top of the airbag is in line with the bottom of the airbag
- 8. Install air bags, making sure that the bags do not come into contact with any obstructions or exhaust.
- 9. Tighten all nuts and bolts, install air fitting and air-line, also making sure the air-line does not come into contact with any obstructions or exhaust.
- 10. Re-install the rear factory shocks.
- 11. Cycle the suspension a final time while again, making sure the airbags do not come into contact with any obstructions or exhaust.